

Contents

Introduction	xi
Acknowledgements	xii
Abbreviations and Acronyms	xv
Part 1 The Gas Industry	1
The Gas Industry	2
Nationally Accredited Certification Scheme for Individual Gas Fitting Operatives (ACS)	4
Required ACS Assessments and Flowcharts	6
Legislation Affecting the Gas Installer 1	10
Legislation Affecting the Gas Installer 2	12
Industry Documents and British Standards	14
Gas Safety (Installation and Use) Regulations	16
Part 2 Gas Utilisation	19
Gas: Its Origin	20
Characteristics and Properties of Gases	22
Liquefied Petroleum Gas (LPG)	26
The Combustion Process	28
Air Requirements for Combustion	30
Products of Combustion	32
The Gas Flame	34
Flame Pattern and Characteristics	36
Atmospheric Burners	38
Pre-Mix Burners	40
Gas Pressure and Flow	42
Gas Pressure Readings	44
Quick Reference Guide to Taking Pressures	46
Estimating a Suitable Pipe Size	48
Domestic Natural Gas Pipe Sizing	50
Commercial Pipe Sizing	52
Determining Existing Losses due to Pipe Size	54
Gas Rates and Heat Input	56
Quick Reference Tables: Gas Rate/Heat Input	58
The Physical Laws Relating to Gas	60
Measurement of Gas 1	62
Measurement of Gas 2	64

Part 3 Gas Controls	69
Quarter Turn Gas Control Valves	70
Screw Down Gas Control Valves	72
Spring Loaded Gas Control Valves	74
Electrically Operated Gas Control Valves	76
Heat Operated Gas Control Valves	78
Pressure Operated Controls Valves	80
Low and High Pressure Cut-Off Devices	82
Pressure Regulators	84
LPG Regulators 1	88
LPG Regulators 2	90
Flame Supervision Devices	92
Testing Flame Supervision Devices	98
Thermostatic Control	100
Multifunctional Gas Valve 1	102
Multifunctional Gas Valve 2	104
Ignition Devices	106
Vitiation Sensing Devices	108
Pressure and Flow Proving Devices	110
Part 4 Installation Practices	113
Polyethylene (PE) Pipe Jointing	114
Copper Pipe Jointing	116
Mild Steel Pipe Jointing	118
Semi-Rigid and Flexible Pipe Connections	120
Gas Service Pipework	122
Connections to High Rise Buildings	126
Gas Meter Installations	128
Commercial Gas Installations	132
Internal Installation Pipework	134
Pipework Laid in Floors	136
Pipework in Walls	138
Pipework Support and Allowance for Movement	140
Timber Framed Dwellings	142
LPG Storage and Supply	144
LPG Cylinder Installation	146
Storage and Transportation of LPG Cylinders	148
LPG Bulk Tank Installation	150
Gas Supplies from a Bulk Tank Installation	152
Pipe Sizing LPG Installations	154
Part 5 Tightness Testing	157
Tightness Testing and Purging	158
Testing Equipment	160

Tightness Testing with Air (Domestic)	162
Tightness Testing and Purging with Natural Gas (Domestic)	164
Tightness Testing and Purging with LPG (Domestic)	168
Strength Testing for Commercial Pipework	172
Commercial Tightness Testing	176
Direct Purging Commercial Pipework	182
Commercial Purging Procedure	188
Indirect Purging using Nitrogen (N ₂)	190
Part 6 Flues	193
Flue Classification	194
Flue Material and Specification	196
Natural Draught Open Flue Systems	198
Installation of an Open Flue	200
Minimum Open Flue Heights 1	202
Minimum Open Flue Heights 2	204
Open Flue Terminal Design and Location	206
Condensation within Open Flue Systems	208
Brick Chimneys	210
Flexible Stainless Steel Flue Liners	212
Pre-Cast Flue Blocks	214
Flue Pipes	216
Fan Draught Open Flue Systems	218
Shared Open Flue Systems	220
Checking and Testing Open Flue Systems	222
Room Sealed Flue System	224
Fan Assisted Room Sealed Flue Appliance	226
Room Sealed and Fan Flue Terminal Locations	228
Shared Room Sealed Flue Systems	230
Fan Dilution System	232
Flue Gas Analysis	234
Test Equipment for Flue Gas Analysis	236
Part 7 Ventilation	239
Need for Ventilation	240
Ventilation Location	242
Effective Ventilation	244
Ventilation Sizing and Tables	246
Ventilation Calculations 1	250
Ventilation Calculations 2	254
Domestic Ventilation Ready Reckoner	258
Part 8 Gas Installer Responsibility	261
Commissioning Gas Installations/Appliances	262

Servicing Gas Installations/Appliances	268
Installation of Second-Hand Appliances	270
Gas Safety and Landlord Inspections	272
Gas Industry Unsafe Situations	274
Dealing with Unsafe Situations	276
Gas Escape Procedures	278
Reporting of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR)	280
Part 9 Domestic Appliances	283
Gas Fires and Space Heaters	284
Component Parts of a Gas Fire	286
Open Flued Radiant Convector Gas Fires	288
Open Flued Solid Fuel Effect Fires and Heaters	290
Installation of Open Flued Gas Fires 1	292
Installation of Open Flued Gas Fires 2	294
Installation of Open Flued Gas Fires 3	296
Decorative Fuel Effect Gas Fires DFE	298
Fan Flued and Room Sealed Heaters	300
Flueless Space Heaters	302
Commissioning and Servicing Space Heaters	304
Domestic Gas Cookers	308
Installation of Cooking Appliances	312
Domestic Flued Cooking Range	314
Commissioning and Servicing Cookers	316
Instantaneous Gas Water Heaters	320
Instantaneous Water Heater Operation	322
Gas Storage Water Heaters	326
Installation of Water Heaters	328
Commissioning and Servicing of Water Heaters	330
Domestic Gas Boilers	334
Conventional or Regular Gas Boilers	336
The Combination Boiler	338
The Condensing Boiler	340
Installation of Domestic Gas Boilers	342
Commissioning and Servicing Gas Boilers	344
Domestic Ducted Warm Air Heaters	348
Installations of Warm Air Heaters	350
Commissioning and Servicing Warm Air Heaters	352
Domestic Tumble Dryers	356
Installation of Domestic Tumble Dryers	358
Domestic Gas Refrigerators	360
Leisure Appliances	362
Greenhouse Heaters and Gas Pokers	364

Part 10 Commercial Appliances	367
Commercial Boilers	368
Commercial Boiler Gas Control Systems	370
Commercial Warm Air Heaters	372
Commercial Direct Fired Air Heaters	374
Commercial Indirect Fired Air Heaters	376
Overhead Radiant Heaters	378
Commercial Laundry Equipment	382
Boosters and Compressors	386
Commercial Catering	390
Catering Establishments	392
Ventilation/Extraction in Commercial Kitchens	394
Commercial Cookers and Ovens	396
Specialist Ovens and Steamers	398
Boiling Pans, Hot Cupboards and Bain-Maries	400
Grills, Griddles and Fryers	402
Drinking Water Boilers	404
Mobile Catering Units	406
Part 11 Non-Permanent Dwellings	409
Residential Park Homes	410
Leisure Accommodation Vehicles	412
Caravan Holiday Homes	414
Touring and Motorised Caravans	416
Gas Supply on Boats	418
Pipework Installation on Boats	420
Appliances and Ventilation for Boats	422
Part 12 Electrical Work	425
Electricity	426
Electrical Safety	428
Bonding	430
Safe Isolation	432
Inspection and Testing	434
Fault Diagnosis of Basic Electrical Controls	436
Index	439

Index

absolute pressure 60
 absorber 361
 absorption pressure 42
 a.c. 426
 ACS 4
 accredited test house 210
 adventitious air 199
 aerated flame 34
 air/gas ratio 23, 30
 alcohol 29
 Aldehydes 29
 alternating current 426
 amperes 426
 anaconda 128
 anemometer 67
 ASD 108
 at risk installations 274
 atmospheric burner 38
 atmospheric sensing device 108, 344
 automatic change over valve 90

back boiler 338
 backflow 328, 338
 back-siphonage 328
 badged rating 63
 bains-marie 400
 bake test 318
 baking 390
 baking oven 398
 balanced flue appliance 194, 214
 ball valve 70
 balanced compartment 224
 bar burner 39
 barbecue 362
 bayonet regulator 91
 bayonet valve 74
 bi-metallic strip FSD 92
 black bulb sensor 380
 black dust 268
 blanching 390
 boats 418
 boiler (commercial) 368
 boiler (domestic) 336
 boiling 390

boiling pan 400
 boiling point of gas 22
 boiling table 396
 bonding 430
 booster 386
 Bourdon gauge 160
 Boyle's law 60
 braising 387
 branch flue 221
 brat pan 402
 brick chimney 210
 British Standards 14
 bubble leak tester 420
 Building Act 13
 bulk tank installations 150
 burner 38
 burning velocity 36
 butane 23
 butterfly valve 70
 bypass 100, 316

cabinet heater 302
 café set 404
 café steam boiler 404
 calibration certificate 161
 calorific value 23
 canopy 299, 394
 caravan holiday home 414
 carbon monoxide 29
 catalytic converter 302
 catchment space 292, 304
 CE mark 14
 ceiling plate 216
 ceramic plaque heater 378
 Charles's law 61
 check meter 132
 check valve 81
 chemical formulae 22
 chimney design 210
 class 1 and 2 appliance 196
 clay flue pipe 211
 closed flue appliance 194
 closure plate 289
 CO/CO₂ ratio 235

coefficient of expansion 140
 combination boiler 338
 combination valve (LPG) 152
 combustion 28, 32
 combustion process 28
 commissioning 262
 commissioning checklist 265
 common flue 220
 compensated regulator 84
 compression joint 116
 compressor 386
 condensate pipe 341
 condensate trap 344
 condensation in flues 208
 condensing boiler 340
 condenser 361
 constituents of gas 21
 constant pressure regulator 84
 convection 198
 convector heater 284
 conventional boiler 336
 conventional flued appliance 198
 conventional grill 308
 cooker hose 312
 cooker safety shut off valve 74, 311
 cooking processes 390
 copper sulphide 268
 CORGI 2
 COSHH 12

damper 211
 d.c. 426
 debris collection space 210
 decorative fuel effect fire 298
 decorative heater 284
 deep fryer 402
 deep frying 391
 de-scaling 323, 332
 DFE fire 298
 diaphragm valve 72
 differential pressure control 322
 diffusion 60
 dilution air 198, 232
 direct current 426
 direct fired heater 374
 direct purging 188
 disc and washer check valve 81
 disc valve 72
 displacement gas meter 62
 double diaphragm check valve 81
 double wall flue pipe 216
 down draught 198

Draegar analyser 236
 draught break 200
 draught diverter 199
 draught stabilisation door 201
 drawing symbols 134
 drop fan cock 70
 drop vent 414
 dry fryer 402
 dry frying 391

E6 gas meter 66
 earth continuity 434
 effective flue height 202
 efficiency 234
 efflux velocity 206
 electric shock 448
 electrical fire 428
 electrical thermostat 100
 electricity 426
 electricity act 13
 electro-fusion welded joint 114
 electro-hydraulic valve 76
 electro-mechanical valve 76
 electronic pulse ignition 106
 electronic token meter 66
 emergency control valve 124
 equipotential bonding 124, 430
 ethane 30
 evaporator 361
 exclusion zone 174
 expansion bellows 141
 expansion boiler 404
 expansion in pipes 140
 explosive limits 24
 extended plenum 348

fan dilution 232
 fan draught flue 218, 226
 fan flued appliance 302
 filament igniter 106
 fire precautions 216
 fire stopping 126, 216
 firebox (see also flue box) 286
 firewall protection 150
 first stage regulator 89
 flambeaux 362
 flame chilling 36
 flame failure device 92
 flame front 34
 flame impingement 36
 flame lift 36

- flame rectification FSD 96
- flame speed 25, 35
- flame supervision device 92
- flame temperature 23
- flammability limits 23, 24
- flange joint 119
- flare stack 189
- flexible hose 120
- flexible stainless steel 120
- floor plate 216
- flow cup 323
- flow switch 110, 219
- flue block 214
- flue box 294
- flue classification 194
- flue flow test 222
- flue gas analysis 234, 236
- flue inspection checklist 267
- flue liner 211, 213
- flue pipe 216
- flue route 202
- flueless appliance 194
- flux 116
- force convection oven 396
- forced draught burner 40
- free standing boiler 337
- fuse rating 435
- fusion welded joint 114
- Fyrite analyser 236

- gas booster 386
- gas cooker 308
- gas detector 160
- gas dispersal hole 414
- gas escape procedure 278
- gas family 23
- gas fires 284
- gas flame 34
- gas flow 42
- gas light 362
- gas meter 62
- gas meter installation 128
- gas poker 364
- gas pressure 42
- gas rate 56
- gas receiver 389
- gas refrigerator 360
- gas relay valve 80
- gas reservoir 389
- gas riser 125
- gas safety record 273
- gas safety regulations 16

- gas service 122
- gas vaporisation (LPG) 27
- gas/air speed 35
- Gascoseeker 161
- gate valve 72
- glowcoil igniter 106
- governor 84
- Graham's law of diffusion 60
- greenhouse heater 364
- griddle 402
- griddling 391
- grill 308
- griller 402
- grilling 391
- gross heat input 56, 58

- haemoglobin 29
- Health and Safety at Work Act 12
- Health and Safety Executive 280
- hearth 293
- hearth plate 197
- heat exchanger 306, 336
- heat input 56
- heat input ready reckoner 58
- heat motor 78
- heat shield 228
- heating stove 290
- high pressure 42
- high pressure shut-off 82
- high specific gravity gauge 160
- high to low pressure regulator 86
- higher explosive limits 24
- hob 310
- hot cupboard 400
- hotplate 310
- hydrocarbon 20, 28
- hydrogen oxide 268
- hydrostatic strength testing 173

- ignition sequence 41
- ignition temperature 23, 25
- immediately dangerous 274
- impingement 36
- incomplete combustion 29
- indirect fired heater 376
- indirect purging 190
- induced draught burner 40
- industry unsafe situations 274, 276
- inferential gas meter 64
- injector 38
- inset fire 290

inset live fuel effect fire 290
 instantaneous water heater 320
 insulation resistance tester 435
 insulation joint 124, 127
 insulation resistance 434
 intumescent vent 244
 intermediate pressure 42

J gauge 160
 jacketed boiling pan 401

landlords' inspection 272
 legislation 10
 leisure accommodation vehicle 412
 lighting back 36
 limit stat 354
 line diagram 132
 lint arrestor 337
 lint filter 356
 liquid expansion FSD 92
 liquid expansion thermostat 100
 lock-up 84
 long screw connector 118
 low pressure 42
 low pressure cut-off 82
 lower explosive limits 24
 LPG (origin) 20
 LPG cylinders 144, 146
 LPG regulator 88
 LPG storage and supply 144

magnetic valve 76
 magnetism 426
 mains ignition 106
 manometer 160
 maximum incidental pressure 44, 173
 maximum operating pressure 44, 173
 mechanical thermostat 100
 mechanical ventilation 240
 medium pressure 42
 medium pressure regulator 165
 meniscus 161
 meter box 128
 meter by-pass 130
 methane 20, 28
 micropoint 74, 363
 mixing tube 38
 mobile catering 406
 mobile heater 302, 374
 modular boiler 368

modular flue 220
 motor caravan 416
 multifunctional gas valve 102, 105
 multi-meter 435
 multi-point water heater 320

natural gas (origin) 20
 needle valve 72
 net heat input 57, 58
 non-return valve 80
 not to current standard 275
 notching timber joists 137
 notice plate 197

ohm 426
 Ohm's law 427
 open flued appliance 194
 operating pressure 46, 84
 OPSO 82
 orifice meter 66
 OSD 108
 oven 308
 oven bypass 316
 over pressure shut-off 82
 overheat stat 354
 oxygen depletion system 108
 oxygen/gas ratio 23, 24

pastry oven 398
 patio heater 362
 PE pipe 114
 permitted leak rate 177
 photo-electric FSD 96
 piezo-electric ignition 106
 pigtail 120
 pillar elbow restrictor 73
 pilot 95
 pipe identification 132
 pipe roller and chair 141
 pipe sizing (LPG) 154
 pipe sizing (natural gas) 48, 54
 pipe sleeve 135
 pipe support 135, 141
 pipes below floors 136
 pipes in walls 138
 plaque heater 378
 plastic flue pipe 340
 plug cock 70
 plug in quick release valve 74
 plug tap 70, 74

- plumbing 206, 340
- pneumatic strength testing 175
- poaching 390
- poker 364
- polarity 434
- polyethylene pipe 114
- polytetrafluoroethylene 118
- positive displacement meter 62
- positive return air 352
- post-aerated flame 34
- poured lining 210
- pre-aerated flame 34
- pre-cast concrete flue blocks 214
- pre-mix burner 40
- pressure absorption 42
- pressure boiler 404
- pressure differential 344
- pressure drop 44
- pressure loss 44
- pressure relief valve 346
- pressure stat 78
- pressure switch 110, 219
- pressure zone 199
- primary air 36
- primary air port 38
- primary flue 200
- propane 23
- propylene 30
- proving device 110
- proving oven 398
- proving unit 433
- PTFE 118
- pull test 222
- purge points 132
- purge stack 186
- purge velocity 184
- purging (commercial) 182
- purging (LPG) 168
- purging (domestic natural gas) 167
- pyrometer 332

- quarter turn valve 70

- radial duct 348
- radiant heater 284
- radiant heating 378
- radiant tube heater 366
- radon gas 242
- range cooker 314, 396
- reciprocating compressor 386
- refrigerator 360

- register plate 210, 291
- regular boiler 336
- regulator 84, 88
- relative density 22
- relay valve 80
- residential park home 410
- resistance 426
- restraining cable 356
- retention flames 37
- return air duct 348, 350
- ribbon burner 39
- RIDDOR 278
- ridge terminal 207, 215
- risk assessment 183
- roasting 390
- rod type thermostat 100
- roll check valve 81
- room sealed appliance 194
- room sealed flue system 224
- rotary anemometer 67
- rotary displacement meter 64
- rotary screw compressor 386
- rotating reel oven 399

- sacrificial anode 122, 327
- safe isolation (electrical) 432
- safety cut-off device 75, 311
- safety interlock 404
- safety shut-off valve 76, 370
- salamander grill 403
- SAP rating 334
- screw down valve 72
- sealed heating system 335
- second hand appliances 270
- second stage regulator 89
- secondary air 36
- secondary flue 200
- secondary meter 132
- sectional boiler 368
- SEDBUK rating 334
- se-duct 230
- semi-concealed meter box 129
- semi-rigid coupling 141
- semi-rigid pipe 120
- service 122
- servicing checklist 269
- servo regulator 102, 105
- shallow fryer 402
- shallow frying 391
- shared flue system 220, 230
- shell boiler 368
- simmering 390

- single point water heater 320
- single stage regulator 89, 90
- single wall flue pipe 216
- sleeving 135
- slow ignition device 324, 330
- smoke match 223
- smoke pellet 223
- solenoid valve 76
- solvent flue 226
- soot 36
- soundness test of flue 222
- space heaters 284
- specific gravity 22
- spigot restrictor 288
- spillage test 223
- stability bracket 312
- standing pressure 46, 84
- steam boiler 404
- steaming 390
- steaming oven 398
- steel pipe jointing 118
- stepped duct 348
- stewing 391
- storage of LPG 148
- storage water heater 326
- strength testing 172
- sub duct 348
- substitute natural gas 20
- supplementary bonding 430
- surface combustion grill 308

- tapered body burner 39
- temporary bonding wire 430
- terminal design 206
- terminal guard 228
- terminal location 207, 229
- test lamp 433
- thermal cut-off 78
- thermistors 78
- thermocouple 94
- thermocouple interrupter 109, 323
- thermoelectric FSD 94
- thermometer 318, 323
- thermostatic control 100
- throat restrictor 311
- tightness testing 158
- timber framed dwellings 142
- tilting fryer 402
- toasting 391
- token meter 66
- touring caravan 416
- transducer 110
- transitional fitting 115
- transitional tee 123
- transporting LPG 148
- tumble dryer (commercial) 382
- tumble dryer (domestic) 356
- tunnel burner 40
- turbine meter 64
- twin wall flue pipe 216
- type 'A', 'B' and 'C' appliances 194

- U type gas meter 62
- U-duct 230
- U gauge 160
- ullage space 150
- ultrasonic gas meter 66
- under pressure shut-off 82
- union joint 119
- unsafe situations 276
- up-draught 198
- UPSO 82
- urn 404
- UV detector 96

- vapour take off (LPG) 144
- vent stack 188
- ventilation 240, 246
- ventilation in pipe ducts 126
- ventilation ready reckoner 258
- venturi 322
- vertex flue 226
- visual inspection of flues 214, 259
- vitiating 108
- vitiating sensing device 108
- volt 426
- volume meter 62, 160

- wall heater 284
- warm air heater (commercial) 372
- warm air heater (domestic) 348, 350
- washing machine 384
- water act 13
- water governor 322, 330
- water heater 320, 325
- water throttle 322
- watt 426
- weep pipe 80
- Wobbe number 24
- working pressure 43, 46
- working pressure drop 42, 46

- zero governor 86, 104